

# Accreditation



The Deutsche Akkreditierungsstelle attests with this Accreditation Certificate that the calibration laboratory

#### SPEKTRA Schwingungstechnik und Akustik GmbH Dresden Heidelberger Straße 12, 01189 Dresden

meets the requirements of DIN EN ISO/IEC 17025:2018 for the conformity assessment activities specified in the following partial accreditation certificates. This includes additional existing legal and normative requirements for the calibration laboratory, including those in relevant sectoral schemes, provided that these are explicitly confirmed in the annexes to the partial accreditation certificates listed below.

D-K-15183-01-01 D-K-15183-01-02

The management system requirements of DIN EN ISO/IEC 17025 are written in the language relevant to the operations of calibration laboratories and they conform to the principles of **DIN EN ISO 9001.** 

This accreditation was issued in accordance with Art. 5 Para. 1 Sentence 2 of Regulation (EC) 765/2008, after an accreditation procedure was carried out in compliance with the minimum requirements of DIN EN ISO/IEC 17011 and on the basis of a review and decision of the appointed accreditation committees.

This accreditation certificate consists of this cover sheet, the reverse side of the cover sheet and the following annex. It only applies in connection with the partial accreditation certificates listed above and the notices referred to there.

Registration number of the certificate: D-K-15183-01-00

Translation issued: 07 03 2024

Dipl.-Wirtsch.-Ing. (BA) Tim Harnisch

Head of Technical Unit

Dipl.-Wirtsch.-Ing. (BA) Tim Harnisch Head of Technical Unit

The certificate together with the annex reflects the status as indicated by the date of issue. The current status of any given scope of accreditation can be found in the directory of accredited bodies maintained by Deutsche Akkreditierungsstelle GmbH (www.dakks.de).

This document is a translation. The definitive version is the original German accreditation certificate.

See notes overleaf

Berlin, 07.03.2024

## Deutsche Akkreditierungsstelle GmbH

Office Berlin Spittelmarkt 10 10117 Berlin Office Frankfurt am Main Europa-Allee 52 60327 Frankfurt am Main Office Braunschweig Bundesallee 100 38116 Braunschweig

The Deutsche Akkreditierungsstelle GmbH (DAkkS) is the entrusted national accreditation body of the Federal Republic of Germany according to § 8 section 1 AkkStelleG in conjunction with § 1 section 1 AkkStelleGBV. DAkkS is designated as the national accreditation authority by Germany according to Art. 4 Para. 4 of Regulation (EC) 765/2008 and clause 4.7 of DIN EN ISO/IEC 17000.

Pursuant to Art. 11 section 2 of Regulation (EC) 765/2008, the accreditation certificate shall be recognised as equivalent by the national authorities within the scope of this Regulation as well as by the WTO member states that have committed themselves in bilateral or multilateral mutual agreements to recognise the certificates of accreditation bodies that are members of ILAC or IAF as equivalent.

DAkkS is a signatory to the multilateral agreements for mutual recognition of the European co-operation for Accreditation (EA), International Accreditation Forum (IAF) and International Laboratory Accreditation Co-operation (ILAC).

The up-to-date state of membership can be retrieved from the following websites:

EA: www.european-accreditation.org

ILAC: www.ilac.org IAF: www.iaf.nu



## Deutsche Akkreditierungsstelle

# Annex to the Partial Accreditation Certificate D-K-15183-01-02 according to DIN EN ISO/IEC 17025:2018

Valid from: 11.12.2024

Date of issue: 11.12.2024

This annex is a part of the accreditation certificate D-K-15183-01-00.

Holder of partial accreditation certificate:

SPEKTRA Schwingungstechnik und Akustik GmbH Dresden Heidelberger Straße 12, 01189 Dresden

with the location

# SPEKTRA Schwingungstechnik und Akustik GmbH Dresden Heidelberger Straße 12, 01189 Dresden

The calibration laboratory meets the requirements of DIN EN ISO/IEC 17025:2018 to carry out the conformity assessment activities listed in this annex. The calibration laboratory meets additional legal and normative requirements, if applicable, including those in relevant sectoral schemes, provided that these are explicitly confirmed below.

The management system requirements of DIN EN ISO/IEC 17025 are written in the language relevant to the operations of calibration laboratories and they conform to the principles of DIN EN ISO 9001.

This certificate annex is only valid together with the written accreditation certificate and reflects the status as indicated by the date of issue. The current status of any given scope of accreditation can be found in the directory of accredited bodies maintained by Deutsche Akkreditierungsstelle GmbH at https://www.dakks.de.

Abbreviations used: see last page



Calibrations in the fields:

#### Mechanical quantities

- Acceleration a)
- Velocity

Measuring instruments for vehicle inspection

- Brake deceleration recorder (HU adapter)

**Acoustical quantities** 

Within the measurands/calibration items marked with \*, the calibration laboratory is permitted, without being required to inform and obtain prior approval from DAkkS, to use calibration standards or equivalent calibration procedures listed here with different issue dates.

The calibration laboratory maintains a current list of all calibration standards / equivalent calibration procedures within the flexible scope of accreditation.

a) also on-site calibration



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	Range		Measurement conditions / procedure	Expanded	uncertainty surement	Remarks
Acoustical quantities * Sound pressure level (free field) / Measuring microphone Free-field open-circuit or effective sensitivity level of measuring microphones	Sensitivity le -60 dB to +20 (referring to 1' 125 Hz to 250 Hz to > 8 kHz to	0 dB	IEC 61094-8:2012 Substitution method in an anechoic chamber with ¼" or 1" standard microphone at sound pressure level 74 dB to 94 dB	0.2	50 dB 55 dB 55 dB	Measurement of cartridge capacitance
with / without wind shield	> 10 kHz to	20 kHz		0.4	0 dB	
Sound pressure level (pressure) / Measuring microphone	Sensitivity le -60 dB to +2 (referring to 1	0 dB	IEC 60942:2004 Calibration with reference standard:			
Open-circuit or effective	250 Hz /	94 dB	Calibrator			
pressure sensitivity level of measuring microphones	250 Hz /	114 dB	Calibrator			
	250 Hz /	124 dB	Pistonphone	0.15 dB		
	1 000 Hz /	94 dB	Calibrator			
	1 000 Hz /	114 dB	Calibrator			
	Sensitivity le -60 dB to +2 (referring to 1	0 dB	IEC 61094-5:2016 Comparative measurement in an electro-acoustical coupler	SPEKTRA SQ-4.2	SPEKTRA f>	Calibration at frequency f > 10 kHz (½"-microphone) or
	31.5 Hz to	5 kHz	½"-micr. 31.5 Hz to 16 kHz	0.15 dB	0.15 dB	f > 5 kHz (1"-microphone) only possible with removable
	> 5 kHz to	10 kHz	1"-micr. 31.5 Hz to 8 kHz	0.20 dB	0.50 dB	microphone grid
	> 10 kHz to	16 kHz	at 64 dB to 124 dB	0.40 dB	-	
	31.5 Hz to	2 kHz	IEC 61094-5:2016 ¼"- or ½" at sound pressure level 84 dB to 114 dB	0.25 dB		
Sound pressure level (pressure), frequency, total harmonic distortion /	Sound pressure 74 dB to 130 (referring to 20	) dB		Approved Any other calibrators calibrators		Data apply to reference conditions for approved sound calibrators:
Calibrators Pistonphones and	250 Hz /	94 dB	IEC 60942:2004			(23 °C; 101.3 kPa; 50 % r.h.)
Sound calibrators	250 Hz /	114 dB	Substitution measurement with traced-back calibrators			,
	250 Hz /	124 dB	tracea back camprators	0.1 dB	0.2 dB	
	1 000 Hz /	94 dB				
	1 000 Hz / 114 dB					
	Frequency 250 Hz or 1 00		Measurement with traced- back frequency counter	0.05 Hz		
	Total harmonic di 0.1 % to 10		Ratio of the fundamental frequency to ten harmonic components	0.2 %		



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	Range	Measurement conditions / procedure	Expanded uncertainty of measurement	Remarks
Sound pressure level (pressure), frequency, total harmonic distortion / Calibrators	Sound pressure level: 60 dB to 130 dB (referring to 20 µV / Pa)	IEC 60942:2004 Calibration with reference standard	0.2 dB	
Multi-tone calibrators	31.5 Hz to 10 kHz	(LS1P or LS2P) ½" or 1"		<u> </u> 
	> 10 kHz to 16 kHz		0.3 dB	
	Frequency 31.5 Hz to 16 kHz	Measurement with traced- back frequency counter	0.05 Hz	
	Total harmonic distortion: 0.1 % to 10 % in the Range 31.5 Hz to 4 kHz	Ratio of the fundamental frequency to ten harmonic components	0.2 %	
Sound pressure level (free field) / Sound level meters	Deviation of indication infrequen cy range		Approved Any other sound level meters meters	
Sound level meters with separate microphone	125 Hz to < 250 Hz	<u>.                                      </u>	0.35 dB 0.65 dB	
with / without wind shield	250 Hz to 8 kHz	EC 61672-3:2013Substitution	0.30 dB 0.40 dB	
	> 8 kHz to 10 kHz		0.40 dB 0.50 dB	
	> 10 kHz to 20 kHz		0.45 dB 0.60 dB	
Sound level meters with microphone attached to	Deviation of indication in frequency range	1"standard microphone atsound pressure level 74 dB to 94 dB		
body with / without wind shield	125 Hz to < 250 Hz	<u>:</u>	0.5 dB	
	250 Hz to 8 kHz		0.4 dB	
	> 8 kHz to 10 kHz	· <u> </u>	0.5 dB	
	> 10 kHz to 20 kHz	:	0.6 dB	
Sound pressure level Sound level meters (pressure)	Deviation of indication at reference point	IEC 61672-3:2013 Calibration with reference standard:	Approved Any other sound level meters meters	Deviation of indication is stated without considering the effect of the device body
	250 Hz / 94 dB	Calibrator		
	250 Hz / 114 dB	Calibrator		f > 10 kHz (½"-micro-
	250 Hz / 124 dB	Pistonphone	0.15 dB 0.20 dB	phone) or f > 5 kHz
	1 000 Hz / 94 dB	Calibrator		(1"-microphone) only possible with removable
	1 000 Hz / 114 dB	Calibrator		microphone grid
	Deviation of indication in the frequency range	IEC 61672-3:2013 Comparison in an electro- acoustic coupler	Approved Any other sound level meters meters	
	31.5 Hz to 5 kHz	/ // ½"-micr. 31.5 Hz to 16 kHz	0.25 dB 0.30 dB	
	> 5 kHz to 10 kHz	1"-micr. 31.5 Hz to 8 kHz at	0.30 dB 0.40 dB	
	> 10 kHz to 16 kHz	64 dB to 124 dB	0.50 dB 0.60 dB	
	31.5 Hz to 2 kHz	IEC 61672-1:2013 %"-microphone or %" microphone at a sound pressure level 84 dB to 114 dB	0.25 dB	



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Sound level meter inherent noise  Lowest measuring range A weighting  A weighting  A, B, C, LIN, Z, FLAT weightings 22.4 Hz to 22.2 k Hz to 22.4 kHz  Level linearity  Level linearity  A, B, C, LIN, Z, FLAT weightings 22.4 Hz to 22.4 kHz  Tone burst response  Tone pulse duration: 0.25 ms to 1.000 ms 4 kHz  C-weighted peak level  C-weighted peak level  Overload indication  Positive and negative half-sinusoidal signals 4 kHz  Exceedance peak level Lu  Tact maximum peak level  Lurr  Tact maximum peak level  Lurr  Signal conditioner for microphones  Polarization voltage  Polarization voltage  Polarization voltage  Polarization voltage  Pore sensitivity  Force sensitivity  Positive and negative half-sinusoidael signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS 30 μVRMS to 20 VRM	Measurement quantity / Calibration item	Range	Measurement conditions / procedure	Expanded uncertainty of measurement	Remarks		
IEC 61672-3:2013   Measurement with shorted dummy capacitor   O.1 dB			Measurement at lowest possible ambient sound	0.5 dB			
Prequency weightings   22.4 Hz to 22.4 kHz		A weighting	Measurement with shorted	0.1 dB			
Level linearity  Level linearity  A, B, C, LIN, Z, FLAT weightings 22.4 Hz to 22.4 kHz wightings 22.4 Hz to 22.4 kHz to 22.5 ms to 1 000 ms 4 kHz  C-weighted peak level  C-weighted peak level  C-weighted peak level  Dos and 1 cycle 31.5 Hz; 500 Hz; 8 kHz  Overload indication  Positive and negative half-sinusoidal signals 4 kHz  Exceedance peak level LN 4 kHz tone pulse  Tact maximum peak level LNT 4 kHz continuance signal  Tact maximum peak level LNT 4 kHz continuance signal  Signal conditioner for microphones Polarization voltage Polarization voltage  Polarization voltage  Polarization voltage  Polarization voltage  Tact sensitivity  Nechanical impedance)  IEC 61672-3:2013  Supply of electrical signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS  20 μVRMS to 20 VRMS  Nechanical impedance)  IEC 61672-3:2013  Measurement of voltage difference to reference source  Polarization voltage  IEC 60318-6:2007  IEC 60318-6:2007  Calibration at 54 N and 25 N contains through dummy capacitor in voltage 34 N and 25 N contains through dummy capacitor in voltage 34 N and 25 N contains through dummy capacitor in voltage and through dummy capacitor in voltage afference to reference source  Force sensitivity  IEC 60318-6:2007  Calibration at 54 N and 25 N contains through dummy capacitor in voltage 35 N contains through dummy capacitor in voltage and through dummy capacitor in voltage an	Frequency weighting	weightings		0.1 dB			
Level linearity  A, B, C, LIN, Z, FLAT weightings 22.4 Hz to 22.4 kHz to 22.4 kHz  Tone burst response  Tone pulse duration: 0.25 ms to 1 000 ms 4 kHz  C-weighted peak level  Test signal: 0.5 and 1 cycle 31.5 Hz; 500 Hz; 8 kHz  Overload indication  Positive and negative half-sinusoidal signals 4 kHz  Exceedance peak level LN  Tact maximum peak level  LAFT  A kHz continuance signal  1 kHz continuance signal  Supply of electrical signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS 26 dB to 146 dB (re 1 μV)  0.1 dB  Exceedance peak level LN  4 kHz tone pulse  DIN 45657:2014 Supply of electrical signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS  20 μVRMS to 20 VRMS  IEC 61672-3:2013 Measurement of voltage difference to reference source  Force sensitivity  Machanical impedance  125 Hz to 800 Hz  IEC 60318-6:2007  IEC 60318-6:2007  IEC 60318-6:2007  O.4 dB (0.5 dB)  Calibration at 54 N and 2.5 N contains the contains th		weightings	JEC C4672 2-2042	0.05 dB			
Tone burst response  Tone pulse duration: 0.25 ms to 1 000 ms 4 kHz  C-weighted peak level  Test signal: 0.5 and 1 cycle 31.5 Hz; 500 Hz; 8 kHz  Overload indication  Positive and negative half-sinusoidal signals 4 kHz  Exceedance peak level Ln  Tact maximum peak level LAFT  A kHz continuance signal  Signal conditioner for microphones Polarization voltage Polarization voltage Polarization voltage  Tone pulse duration: Voltage range RMS 20 μVRMS to 20 VRMS  DIN 45657:2014 Supply of electrical signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS  DIN 45657:2014 Supply of electrical signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS  O.10 dB  O.10 dB  O.10 dB  O.12 dB  O.12 dB  O.2 V  Voltage difference to reference source  Force sensitivity  IEC 60318-6:2007  O.4 dB (0.5 dB)  Calibration at S A N and 2 5 N conta	Level linearity	weightings	Supply of electrical signal	0.1 dB			
C-weighted peak level  Test signal: 0.5 and 1 cycle 31.5 Hz; 500 Hz; 8 kHz  Positive and negative half- sinusoidal signals 4 kHz  Exceedance peak level LN  4 kHz tone pulse  Tact maximum peak level LAFT  4 kHz continuance signal  Signal conditioner for microphones Polarization voltage Polarization voltage Polarization voltage  Force sensitivity  Mechanical impedance)  Test signal: 0.5 and 1 cycle 31.5 Hz to 800 Hz  DIN 45657:2014 Supply of electrical signal through dummy capacitor in voltage range RMS 20 µVRMS to 20 VRMS  IEC 61672-3:2013 Measurement of voltage difference to reference source  Force sensitivity  Mechanical impedance)  Test signal: 0.1 dB  0.10 dB  0.10 dB  0.10 dB  10.10	Tone burst response	0.25 ms to 1 000 ms	voltage range RMS 20 μVRMS to 20 VRMS 26 dB to 146 dB	0.1 dB			
Sinusoidal signals 4 kHz  Exceedance peak level LN  4 kHz tone pulse  DIN 45657:2014 Supply of electrical signal through dummy capacitor in voltage range RMS 20 µVRMS to 20 VRMS  Signal conditioner for microphones Polarization voltage	C-weighted peak level	0.5 and 1 cycle	(re 1 μV)	0.1 dB			
Tact maximum peak level LAFT  4 kHz continuance signal through dummy capacitor in voltage range RMS 20 μVRMS to 20 VRMS  Signal conditioner for microphones Polarization voltage	Overload indication	sinusoidal signals		0.1 dB			
Tact maximum peak level LAFT  4 kHz continuance signal  5 ignal conditioner for microphones Polarization voltage	Exceedance peak level L <sub>N</sub>	4 kHz tone pulse		0.10 dB			
microphones Polarization voltage Measurement of voltage difference to reference source  Force sensitivity 125 Hz to 800 Hz (Mechanical impedance) IEC 60318-6:2007  IEC 60318-6:2007  JEC 60318-6:2007	·	4 kHz continuance signal	through dummy capacitor in voltage range RMS	0.12 dB			
(Mechanical impedance) IEC 60318-6:2007 5.4 N and 2.5 N conta	microphones	9	Measurement of voltage difference to	0.2 V			
[Mechanical impedance]   15.4 N and 25 N conta	Force sensitivity	125 Hz to 800 Hz	IEC 60219 6-2007	0.4 dB (0.5 dB)	Calibration at		
> 800 Hz to 4 kHz Calibration with 0.5 dB (0.7 dB)	(Mechanical impedance)	> 800 Hz to 4 kHz		0.5 dB (0.7 dB)	5.4 N and 2.5 N contact force		
> 4 kHz to 8 kHz impedance head at 1.0 dB (1.0 dB)		> 4 kHz to 8 kHz	impedance head at	1.0 dB (1.0 dB)			
Artificial mastoid 250 Hz (23.0 ± 0.5)°C 1.0 degree	Artificial mastoid	250 Hz	(23.0 ± 0.5)°C	1.0 degree			



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	Range			Measureme / pro			Expanded uncertainty of measurement	Remarks			
Acceleration	vibration velo- vibration velo- table in range	For sinusoidal excitation and narrow-band evaluation methods (sine approximation), the amplitudes of vibration acceleration, vibration velocity and vibration displacement are unambiguously linked to one another by the vibration frequency. This is why vibration velocity sensors and vibration displacement sensors can be calibrated using the measurand acceleration as stated in the table in ranges of velocity and displacement - converted accordingly for the stated frequency ranges. All measuring ranges refer to peak values (sinus amplitude).									
Acceleration (secondary) sinusoidal * Vibration sensor			ISO 1606 DKD-R 3-1,				Sensor weight up to 0.9 kgDisplacement amplitude up to 400 mm				
Digital Vibration meter (DTI) Vibration meter				0.1 Hz	to	< 0.2 Hz	1.5 % / 2.0°	Calibration result:			
Laser vibrometer				0.2 Hz	to	< 0.4 Hz	1.0 % / 1.0°	- complex sensitivity (amount/phase)			
Calibration System for vibration Sensors	0.01 m/s <sup>2</sup>	to	20 m/s <sup>2</sup>	0.4 Hz	to	< 1 Hz	0.7 % / 0.7°	- displayed deviation			
Vibration Sensors				1 Hz	to	63 Hz	0.5 % / 0.7°	- vibration amplitude			
				> 63 Hz	to	160 Hz	1.0 % / 1.0°				
				2 Hz	to	< 5 Hz	1.5 % / 1.0°	Sensor weight up:			
	0.1 m/s <sup>2</sup>	to	500 m/s <sup>2</sup>	5 Hz	to	< 20 Hz	1.0 % / 1.0°	1.0 kg at 2 Hz to 2 kHz 0.5 kg at 2 kHz to 10 kHz			
				20 Hz	to	1 kHz	0.5 % / 0.5°	Displacement amplitude up to			
				> 1 kHz	to	5 kHz	1.0 % / 1.0°	10 mm			
				> 5 kHz	to	10 kHz	2.0 % / 1.0°				
				5 Hz	to	< 10 Hz	1.0 % / 1.0°	Sensor weight up to 0.2 kg			
				10 Hz	to	< 20 Hz	0.7 % / 0.7°	Displacement amplitude up to 8 mm			
				20 Hz	to	1 kHz	0.5 % / 0.5°				
	1 m/s <sup>2</sup>	to	250 m/s <sup>2</sup>	> 1 kHz	to	5 kHz	0.7 % / 0.7°				
				> 5 kHz	to	10 kHz	1.5 % / 1.0°				
				> 10 kHz	to	15 kHz	2.0 % / 2.0°				
				> 15 kHz	to	20 kHz	2.5 % / 3.0°				
Geophone / Seismometer Measurement chain				ISO 160 DKD-R 3-1				Maximum payload refer under chapter: "Acceleration			
				0.2 Hz	to	< 1 Hz	1.5 % / 1.5°	sinusoidal Geophones / Seismometer"			
	0.001 m/s <sup>2</sup>	to	20 m/s <sup>2</sup>	1 Hz	to	10 Hz	1.0 % / 1.0°	Calibration result:			
	0.001 111/3	10	20 111/3	> 10 Hz	to	160 Hz	2.0 % / 2.0°	- complex sensitivity			
				> 160 Hz	to	400 Hz	3.0 % / 3.0°	(amount /phase)			



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	1		Measurement of proced	conditions	Expanded uncertainty of measurement	Remarks
Acceleration (secondary) shock (sin²-pulse) * Vibration sensor Vibration meter Digital Vibration meter (DTI)	0.2 km/s <sup>2</sup> to 2 km/		ISO 16063-22:2005 DKD-R 3-1, Part 2:2018 Shock excitation Pulse width (PWHS):		1%	Excitation with pendulum
Calibration system for vibration sensors						Sensor weight up to 0.3 kg
	0.2 km/s <sup>2</sup> to	2 km/s²	4.0 ms to	1.6 ms	0.8 %	Excitation with PN-LMS Sensor weight
	> 2 km/s² to	20 km/s²	0.4 ms to	0.1 ms	1.5 %	up to 0.05 kg
	> 20 km/s <sup>2</sup> to	100 km/s <sup>2</sup>	0.2 ms to	0.08 ms	3.0 %	
Acceleration (secondary) shock (sin-pulse) * Vibration sensor			ISO 16063-22 Shock excita Pulse width (F	ation		Excitation with HOP-MS Sensor weight up to 0.05 kg
Vibration meter Calibration system for	0.2 km/s <sup>2</sup> to	2.5 km/s <sup>2</sup>	200 μs to	150 μs	1.0 %	
vibration sensors	0.2 km/s <sup>2</sup> to	5.5 km/s <sup>2</sup>	< 150 μs to	100 μs	1.5 %	
	0.2 km/s <sup>2</sup> to	10 km/s <sup>2</sup>	< 100 μs to	30 μs	2.0 %	
	10 km/s² to	40 km/s <sup>2</sup>	70 μs to	30 μs	4.0 %	
Acceleration (primary) sinusoidal *			ISO 16063-11:1999 Part 4:20			Sensor weight up to 0.9 kgDisplacement amplitude
Vibration sensor Vibration meter			0.1 Hz to	< 0.2 Hz	1.0 % / 1.5°	up to 400 mmCalibration result:- complex sensitivity
Laser-vibrometer			0.2 Hz to	< 0.4 Hz	0.5 % / 0.7°	(amount /phase)- displayed
Calibration system for vibration Sensors	0.01 m/s <sup>2</sup> to	o 30 m/s <sup>2</sup>	0.4 Hz to	< 1 Hz	0.5 % / 0.5°	deviation- vibration amplitude
VIDIACION SENSOIS			1 Hz to	63 Hz	0.3 % / 0.5°	
			> 63 Hz to	160 Hz	0.7 % / 0.7°	
Geophone / Seismometer Measurement chain			ISO 16063-11 DKD-R 3-1, Par 0.1 Hz to  m <sub>mMax</sub> vertical m <sub>max</sub> horizonta	t 4:2018 < 0.2 Hz : 50 kg	1.5 % / 2.0°	m <sub>max</sub> : maximum Payload Device under TestCalibration result:- complex sensitivity (amount/phase)- displayed deviation
			0.2 Hz to	< 1 Hz	1.0 % / 1.0°	
			$m_{\max}$ vertical: $m_{\max}$ horizonta	50 kg	2.07. 7 2.0	
			1 Hz to	10 Hz	0.7 % / 1.0°	
	0.001 m/s <sup>2</sup> to	20 m/s²	$m_{ ext{max}}$ vertical: $m_{ ext{max}}$ horizonta	•		
			> 10 Hz to	160 Hz	1.5 % / 1.5°	
			$m_{ extsf{max}}$ vertical: $m_{ extsf{max}}$ horizonta	•		
			> 160 Hz to	400 Hz	2.0 % / 2.0°	]
			m <sub>max</sub> vertical:	10 kg		
			> 160 Hz to	260 Hz	3.0% / 3.0°	1
			$m_{\rm max}$ : horizonta	ıl 6 kg		
			> 260 Hz to	320 Hz	5.0% / 4.0°	1
			$m_{\sf max}$ : horizont		,	
	1				1	<u> </u>



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	Range		Measureme / prod	nt co	nditions	Expanded uncertainty of measurement	Remarks	
Vibration sensor is integrated in vibration exciter (internal reference		ISO 16063 DKD-R 3-1,				For vibration exciters whose technical data correspond to the vibration exciters used in		
accelerometer)			0.1 Hz	to	< 0.2 Hz	1.0 % / 1.5°	the laboratory  Displacement up to 400 mm	
			0.2 Hz	to	< 0.4 Hz	0.5 % / 0.7°	Calibration result:	
	0.01 m/s <sup>2</sup> to	30 m/s <sup>2</sup>	0.4 Hz	to	< 1 Hz	0.4 % / 0.5°	- complex sensitivity (amount /phase)	
			1 Hz	to	63 Hz	0.3 % / 0.4°	(amount / phase)	
			> 63 Hz	to	160 Hz	0.5 % / 0.7°	-	
Vibration sensor Vibration meter			ISO 16063-11: Part	19990 4:2018	,		Sensor weight up to 0.9 kg Displacement amplitude up to	
Laser vibrometer Calibration System for			5 Hz	to	< 20 Hz	0.5 % / 0.5°	400mm Calibration result:	
vibration sensors			20 Hz	to	1 kHz	0.3 % / 0.5°	- complex sensitivity	
	4 1-2	250 1-3	> 1 kHz	to	5 kHz	0.5 % / 0.5°	(amount /phase) - displayed deviation	
	1 m/s <sup>2</sup> to	250 m/s <sup>2</sup>	> 5 kHz	to	10 kHz	1.0 % / 1°	- vibration amplitude	
			> 10 kHz	to	15 kHz	2.0 % / 2°	-	
			> 15 kHz	to	20 kHz	2.5 % / 3°		
Vibration sensor is integrated in vibration		ISO 16063-11:1999DKD-R 3-1 Part 4:2018					For vibration exciters whose technical data correspond to	
exciter (internal reference accelerometer)		100 m/s²	5 Hz 1	too	< 20 Hz	0.5 % / 0.4°	the vibration exciters used in the laboratoryCalibration result:- complex sensitivity	
,			20 Hz	to	1 kHz	0.3 % / 0.4°		
	1 m/s <sup>2</sup> to		> 1 kHz	to	5 kHz	0.3 % / 0.4°	(amount /phase)	
	1111/5 (0	100 m/s <sup>2</sup>	> 5 kHz	to	10 kHz	0.5 % / 0.7°		
			> 10 kHz	to	15 kHz	1.0 % / 1.5°		
			> 15 kHz	to	20 kHz	1.5 % / 2.0°		
Reference Laser vibrometer			ISO 1606	3-41:2	2011		Calibration	
			0.1 Hz	to	< 0.4 Hz	0.25 % / 0.20°	result:Deviation of indication Displacement	
	0.01 m/s <sup>2</sup> to	30 m/s <sup>2</sup>	0.4 Hz	to	< 1.0 Hz	0.15 % / 0.20°	amplitude up to 400 mmCalibration	
			1.0 Hz	to	160 Hz	0.15 % / 0.20°	result:- complex sensitivity (amount /phase)	
			ISO 1606	3-41:2	2011		Displacement amplitude up to 8 mm Calibration result:	
			5 Hz	to	1 kHz	0.15 % / 0.2°		
	1.0 m/s <sup>2</sup> to	250 m/s <sup>2</sup>	> 1 kHz	to	10 kHz	0.15 % / 0.5°	- complex sensitivity (amount /phase)	
	2.0, 5	200 111/3	> 10 kHz	to	15 kHz	0.25 % / 1.0°		
			> 15 kHz	to	20 kHz	0.30 % / 1.5°		



#### **Permanent Laboratory**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item		ang		Measurement conditions / procedure	i i	Remarks	
Acceleration (primary)	0.17 m/s <sup>2</sup>	to	< 0.342 m/s <sup>2</sup>		2.4 %	Calibration result:	
static * Vibration sensor	0.342 m/s <sup>2</sup>	to	< 0.513 m/s <sup>2</sup>		1.3 %	deviation for measuring instruments and transmission	
VIDIATION SENSOI	0.513 m/s <sup>2</sup>	to	< 1.703 m/s <sup>2</sup>	ISO 16063-16:2014	0.90 %	coefficient for sensors	
	1.703 m/s <sup>2</sup>	to	< 3.355 m/s <sup>2</sup>	Calibration from 0 m/s <sup>2</sup> until maximum local	0.30 %	(transducer)	
	3.355 m/s <sup>2</sup>	to	< 6.306 m/s <sup>2</sup>	gravity acceleration by	0.20 %		
	6.306 m/s <sup>2</sup>	to	< 9.219 m/s <sup>2</sup>	inclination in the earth's gravity field	0.10 %		
	9.219 m/s <sup>2</sup>	to	9.811 m/s <sup>2</sup>	curin s gravity neta	0.04 %		
Vibration meter	0 m/s <sup>2</sup>	to	9.811 m/s <sup>2</sup>		0.01 m/s <sup>2</sup>		
Inclination angle	1.0	to	< 2°		2.2 %	Calibration result:	
(secondary)Inclination angle sensor	2°	to	< 3°		1.2 %	- transfer coefficient	
3611301	3°	to	< 10°	B-Stat-01_V1:A01 Calibration in the	0.50 %		
	10°	to	< 25°	angular range 1° to 90°	0.30 %		
	25°	to	< 50°	in relation to the direction of	0.20 %		
	50°	to	< 75°	the gravitational vector $g_{ extsf{L}}$	0.10 %		
	75°	to	90°		0.04 %		
Angular rate dynamic (secondary)	8 °/s	to	3000 °/s	W-Rot-01_V1: A01 0.5 Hz to < 1 Hz < 1 Hz to 200 Hz	0.7 % / 0.8° 0.6 % / 0.8°	Calibration result: - complex sensitivity (value/phase) - displayed deviation	
Charge conditioner *				DKD-R 3-2:2019			
Charge amplifier	0.4.0			0.2 Hz to 20 kHz	0.25 % / 0.5°	Calibration result:	
	0.1 pC	to	10.000 pC	> 20 kHz to 50 Hz	1.0 %	- complex sensitivity (value/phase)	
Voltage amplifier	10 /		20.1/	0.2 Hz to 20 kHz	0.2 % / 0.5°	(value) priase)	
	10 mV	το	30 V	> 20 kHz to 50 Hz	1.0 %		
Dynamic Force (secondary) shock Impact hammer				K-Imp-01_V1: A01 Shock excitation (sin²-pulse)		Calibration result: transfer coefficient	
	10 N	to	500 N	10 ms to 0.1 ms	5 %		
Vibration calibrator *				DIN ISO 160633-44:2018			
Vibration amplitude			13	5 Hz to < 20 Hz	1.0 %		
	0.1 m/s <sup>2</sup>	to	200 m/s <sup>2</sup>	20 Hz to 1 kHz	0.5 %		
				>1 kHz to 5 kHz	1.0 %		
				> 5 kHz to 10 kHz	2.0 %		
Frequency	5 Hz	to	10 kHz	DIN ISO 160633-44:2018	0.05 %		
Total harmonic distortion					10 % of THD in %		



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Measurement quantity / Calibration item	R	lange	9	Measurement conditions / procedure			Expanded uncertainty of measurement	Remarks
Impact energy Drill hammer for impact energy by: - weighing of dismounted impact element	0.1 J	to	2 J	K-E-01_V1 Issue 02		e 02	1.2 %	Calibration result: Impact energy at time of activated projectile
- weighing of in-situ impact element							2.3 %	
Brake deceleration recorder (HU adapter) Acceleration (secondary)	0.5 m/s²	to	20 m/s²	Verkehrsblatt No. ISO 16063-21:20 Part 3: 0.5 Hz 10 Hz	156 003 *D	KD-R 3-1,	1.0 %	
Angular rate	8 °/s	to	100 °/s	Verkehrst issue 21, 0.5 Hz > 10 Hz	, No. 1	•	1.2 %	
Velocity GNSS based velocity GNSS-acceptor with display function for velocity	0 m/s	to	138.89 m/s	G-GNSS-01_V2:A01  Velocity simulation by a GNSS-simulator		:A01	0.033 m/s	Displayed deviation of velocity
GNSS-acceptor with velocity voltage output	1.389 m/s	to	138.89 m/s			•	$\frac{0.333 \text{ m/s}}{v_{\text{REF}}} + 2.5 \cdot 10^{-4}$	Transmission coefficient Output voltage of velocity v <sub>REF</sub> : supplied velocity



#### **On-site Calibration**

#### Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	Rang	ge	Measu conditions		-	Expanded uncertainty of measurement	Remarks
Acceleration (secondary)			B-VOK-0	1_V1:	A02		Calibration result:
sinusoidal vibration test system	0.70 /-2	ta 500 /-2	2 Hz	to	5 Hz	2.0 %	displayed deviation  The environmental
Vibration test system	0.79 m/s <sup>2</sup>	to 500 m/s <sup>2</sup>	> 5 Hz	to	2 kHz	1.5 %	conditions and
			> 2 kHz	to	5 kHz	2.0 %	characteristics of the
Acceleration (secondary)			B-VOK-0	1_V1:	A02		vibration test system must be within specified
shock vibration test system	20 /-2	ta 500 /-2	20 ms	to	10 ms	2.0 %	limits
vibration test system	20 m/s <sup>2</sup>	to 500 m/s <sup>2</sup>	10 ms	to	2 ms	1.5 %	
			2 ms	to	0.5 ms	2.0 %	
AC voltage			E-VOK-01_V1:1.0				
vibration controller			1.0 Hz	to	10 Hz	3.0 ⋅ 10 <sup>-3</sup> ⋅ <i>G</i>	G = measured value
	16 mV	to 7 V	> 10 Hz	to	1 kHz	3.0 · 10⁻³ · <i>G</i>	
			> 1 kHz	to	10 kHz	3.0 · 10⁻³ · <i>G</i>	
			> 10 kHz	to	20 kHz	4.0 · 10⁻³ · <i>G</i>	
Charge			E-VOK-0	1_V1:	1.0		
vibration controller			1.0 Hz	to	10 Hz	4.0 · 10⁻³ · <i>G</i>	G = measured value
	2.8 pC	to 7 nC	> 10 Hz	to	1 kHz	4.0 · 10⁻³ · <i>G</i>	
			> 1 kHz	to	10 kHz	4.0 · 10⁻³ · <i>G</i>	]
			> 10 kHz	to	20 kHz	5.0 · 10⁻³ · <i>G</i>	

#### Abbreviations used:

CMC Calibration and measurement capabilities

DIN Deutsches Institut für Normung e.V. – German institute for standardization DKD-R Guideline of Deutscher Kalibrierdienstes (DKD), published by Physikalisch-

**Technische Bundesanstalt** 

B-VOK-..., K-E..., E-VOK-..., B-Stat..., W-Rot..., K-Imp..., G-GNSS...: Self-developed calibration

procedures of SPEKTRA Schwingungstechnik und Akustik GmbH Dresden

IEC International Electrotechnical Commission
ISO International Organization for Standardisation